



05-23 Toyota Tacoma Front Billet Upper Control Arm Kit

100ADS-10062

Included hardware:

QTY	DESCRIPTION	PART NUMBER
1	05-23 Tacoma Billet UCA ASM LHS	721R90A
1	05-23 Tacoma Billet UCA ASM RHS	721R91A
2	M12 X 110mm SHCS	5R2999
2	M12 Locknut	39R596
2	ADS lower Uniball tapered spacer	721R92
2	ADS Upper M12 Uniball spacer	724R97
2	Uniball lower washer	46R1601
4	Steel UCA Bushing Insert	724R36
2	ADS gold Uniball cap	721R64
2	Uniball cap o-ring	721R65
1	1oz bushing grease packet	270R54
2	ADS sticker	99R10671Y
1	Instructions	199R12547

ADS recommends that all suspension components be installed by a qualified professional.

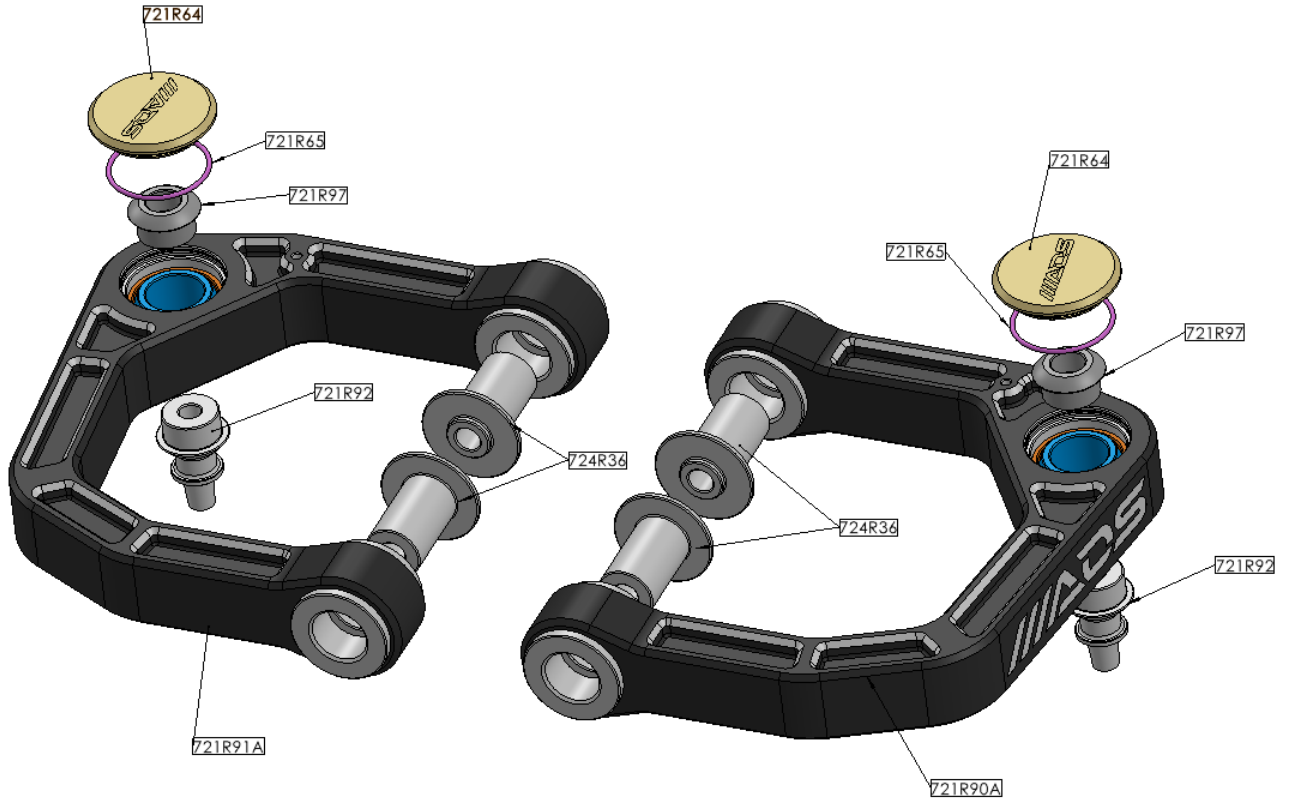
Installation notes:

- Stretch 721R65 o-ring into the bottom groove of 721R64 Uniball cap.
- Lightly grease inner steel bushing sleeve (724R36) before installation.
- Control arm bolts should be fully tightened with the vehicle at ride height under its own weight.
- The control arm cross bolt torques to **85ft-lbs**.
- Leave the OEM ABS line bracket attached to the line, and secure the bracket to the ADS control arm with included m6 bolt.
- ADS Uniball bolt torques to **85ft-lbs**.
- Install 721R64 Uniball cap into both control arms.
- Recheck all fastener torque after 50 miles.

Toll Free Technical Service: 1-866-464-6553

For online help, please refer to the Technical Information section of our website:

www.holley.com



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